



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3631-1
Job Sheet 173281



Part No: D3631-1

Job Qty: 100 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-07-28 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs		3/5/18	0.00	0.00	Purchasing		AF 18/03/05
110	Packaging	100 pcs		3/5/18	0.00	0.00	Packaging2		A 18/03/05
120	QC	100 pcs		3/5/18	0.00	0.00	QC6		38
130	Packaging	100 pcs		3/5/18	0.00	0.00	Packaging3-1		FP001
140	QC21-SA	100 Ea		3/5/18	0.00	0.00	QC21		DAS 13 9-59

Part Op 100 - Issue P/O: _____ Purchase Part Number: 95606A170

Descriptions: 110 - Ensure certificate of conformity is attached

130 - LOCATION : FP001

P/O: 3983

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95606A170	Washer	100 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	95606A170	100	100	0

Part Specifications

Specifications could not be found.

Plex 3/1/18 9:18 AM dart.logan.david



PART NO: D3631-1
Serial No/Batch: S048060
Revision:
Operation:
Change No:

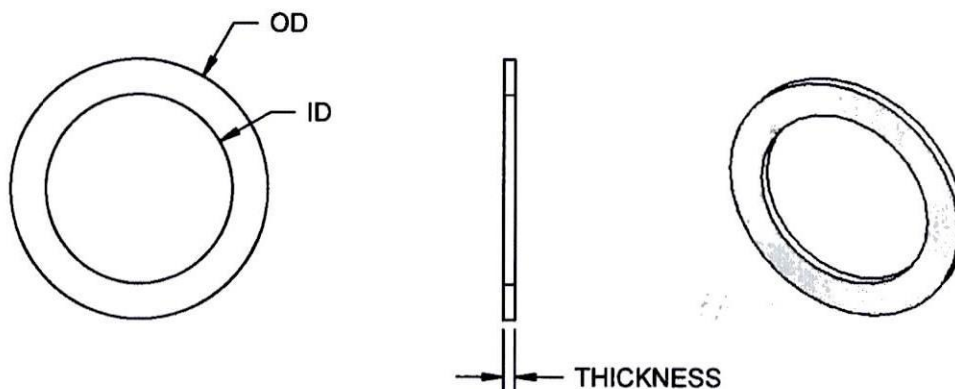
Packaging

Mfg Date: 03/05/18
Job No: 173281



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3631	REV. A SHEET 1 OF 1
DATE 07.05.16		TITLE WASHER	SCALE NTS
REV A	DATE 07.05.16	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3631-X WASHER

RELEASED
07.08.02 **[Signature]**

PART NUMBER	OD	ID	THICKNESS	MATERIAL	SUPPLIER
D3631-1	0.688	0.500	0.031	NYLON	McMASTER-CARR P/N: 95606A170

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039183

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039183

PO Date: 3/2/18

Due Date: 3/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
MAR 02 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	95606A170		Washer receive ea	Firmed	3/5/18	100 Ea	0 Ea	100 Ea	\$0.1161/Ea	\$11.61
2	RBT18561-49	5155T34	Tygon Hose	Firmed	3/5/18	25 ft	25 ft	25 ft	\$2.12/ft	\$53.00
Grand Total:										\$64.61

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/2/18 1:13 PM dart.lavoie.chantal



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039183

Order Placed By
Chantal Lavoie

McMaster-Carr Number
8065585-01

Page 1 of 1

03/02/2018

Line	Product	Ordered	Shipped
1	95606A170 Nylon Plastic Washer for 7/16" Screw Size, 0.5" ID, 0.688" OD, Off-White, Packs of 100	1 Pack	1
2	5155T34 Laboratory Tygon PVC Tubing for Chemicals, 3/8" ID, 1/2" OD, 25 Feet Long	25 Feet	25

DAS
38
9-89